

### Step 5

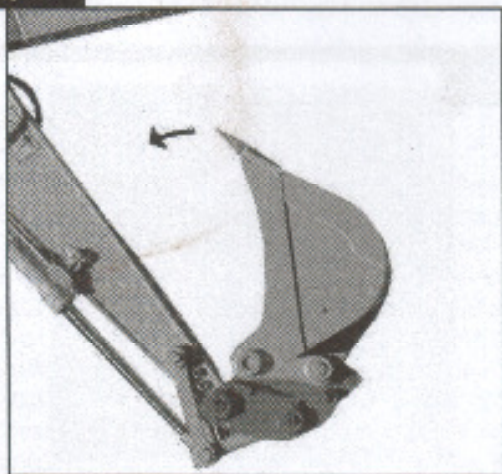


fig 4.5

Fully curl/crowd the bucket. Switch to the **attach** or **on** position, the buzzer will cease. Hold the bucket crowd lever for approx. 5-10 seconds to allow the hook to fully engage and clamp the bucket pin (fig 4.5).

Below figure 4.6 shows the hook fully engaged and clamping the bucket pin.

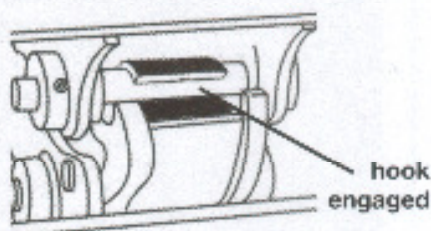


fig 4.6

**⚠ DANGER** - If the bucket/attachment pins have not been correctly engaged the hook **MUST NOT** be retracted. This could force the bucket/attachment to be unintentionally released from the coupler and could result in machine damage or personal injury. Please refer to step 9 of this section for remedial action.

### Step 6

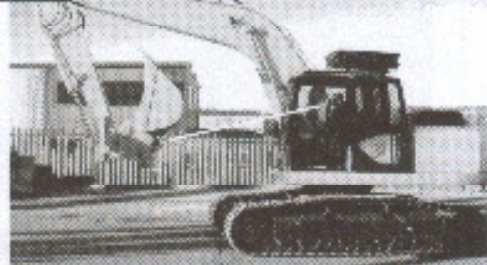


fig 4.7

Visually inspect and check that the hook is engaged.

### Step 7

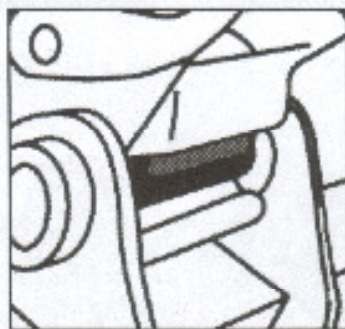


fig 4.8

Check that the ABS is visible.

### Step 8

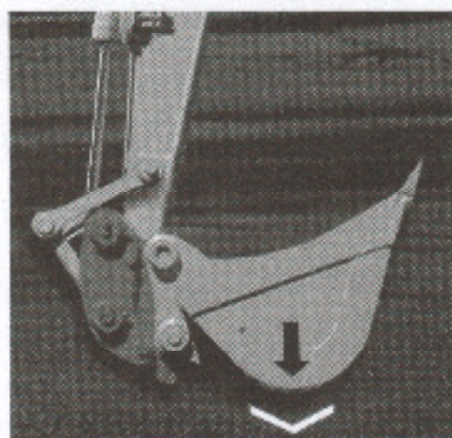


fig 4.9

To ensure that the bucket/attachment pins are securely held by the coupler, apply pressure to the bucket/attachment by rotating it against the ground and away from the machine before operating. This is often referred to as a 'Bump Test'.

### Step 9

If the hook is correctly engaged then the coupler is ready for operation. If it is not correctly engaged then place the bucket/attachment on the ground and release the bucket/attachment then repeat steps 1 - 8.